

EXCEL RAW DATA

Operator Name	Emp. ID	Program	Date	Team	Line	Trial#	SN#	Judgement	Standard
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006401	Contamination	Contamination
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006402	Scratch	Scratch
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006403	Scratch	Scratch
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006404	Foreign	Foreign
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006405	Scratch	Scratch
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006406	Foreign	Foreign
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006407	Scratch	Scratch
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006408	Contamination	Contamination
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006409	Foreign	Foreign
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006201	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006202	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006203	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006204	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006205	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006206	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006207	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006208	Pass	Pass
SAGADEVAN	2785980	8820	08/18/2020	SMT	8	T1	BPO29A9006209	Pass	Pass

TABLES → SPLIT

Split - JMP

Unstacks multiple rows for each "Split Column" into multiple columns as identified by a "Split By" column.

Select Columns: 10 Columns
 Operator Name
 Emp. ID
 Program
 Date
 Team
 Line
 Trial#
 SN#
 Judgement
 Standard

Split By: required
 Split Columns: required
 Group: optional

Sort by Column Property:

Output table name:

Remaining columns:
 Keep All
 Drop All
 Select

Keep dialog open

Buttons: OK, Cancel, Remove, Recall, Help



DATA WILL CHANGE LIKE THIS

Emp. ID	Program	Date	Team	Line	Trial#	SN#	Standard	ELANGO K	NAGARAJ M	SAGADIVAN
1	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006401	Contamination	Contamination	Contamination
2	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006402	Scratch	Scratch	Scratch
3	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006403	Scratch	Scratch	Scratch
4	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006404	Foreign Material	Foreign Material	Foreign Material
5	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006405	Foreign Material	Foreign Material	Foreign Material
6	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006406	Scratch	Scratch	Scratch
7	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006407	Scratch	Scratch	Scratch
8	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006408	Foreign Material	Foreign Material	Foreign Material
9	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006409	Contamination	Contamination	Contamination
10	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006410	Foreign Material	Foreign Material	Foreign Material
11	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006201	Pass	Pass	Pass
12	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006202	Pass	Pass	Pass
13	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006203	Pass	Pass	Pass
14	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006204	Pass	Pass	Pass
15	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006205	Pass	Pass	Pass
16	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006206	Pass	Pass	Pass
17	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006207	Pass	Pass	Pass
18	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006208	Pass	Pass	Pass
19	1051596	8820	08/18/2020	SMT	8	T1	BPO29A9006209	Pass	Pass	Pass

AFTER SELECT ANALYSE



Variability / Attribute Gauge (Multivariate Chart) - JMP

Select Columns: 11 Columns
 Emp. ID
 Program
 Date
 Team
 Line
 Trial#
 SN#
 Standard
 ELANGO K
 NAGARAJ M
 SAGADEVAN

Cast Selected Columns into Roles:
 Y, Response: ELANGO K, NAGARAJ M, SAGADEVAN
 Standard: Standard
 X, Grouping: SN#
 Freq: optional numeric
 By: optional

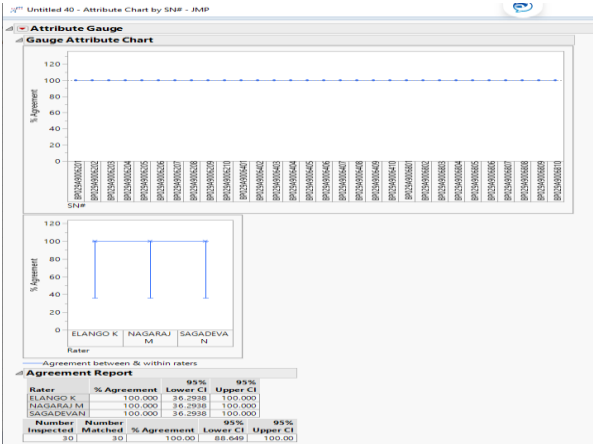
Enter Raters as separate columns

Chart Type: Attribute

Options: Specify Alpha

Buttons: OK, Cancel, Remove, Recall, Help

CHOOSE CHART TYPE TO ATTRIBUTE
 CHOOSE THE FIELD ABOVE SELECTED
 CLICK OK



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